

Pick-off Drive Unit

Item	Drawing No.	Description	Qty	Spares Ref.	Mod. No.
4	32.1502.320-06 EZ	Retainer, spring	1	610020	
5	55.4171.426-32 EZ	Spring	1	619722	
6	32.1503.390-10 SL	Armature arbor	1	619337	
7	320.854899	Floating flange, electric	1	619345	
8	320.853123	Key	2		
9	32.1503.390-05 EZ	Sleeve	1	610046	
10	32.1503.390-09 SL	Field (Y2)	1	619347	
11	320.854898	Coil, electromagnetic clutch/brake (Y1)	1	619340	
16	320.397902	Bearing, ball	1		
17	320.389998	Ring, retaining	1		
#21	32.1503.391-00 GZ	Bracket assy, bearing (comprises items 22, 25 to 33)	1		
#22	32.1502.322-00 GZ	Holder assy (comprises items 23 & 24)	1		
23	32.1502.322-01	Plate, mounting	1		
24	32.1502.322-02	Sleeve, bearing	1		
27	32.1503.391-01 EZ	Plate mounting	1		
31	32.1502.321-01 EZ	Block, mounting	1		
32	320.389960	Pin, straight	4		
33	320.390069	Insert, screw thread	6		
34	32.1503.390-04 EZ	Sleeve	1	610045	
35	32.1503.390-08 SL	Rotor, magnetic clutch	1	619346	
36	320.854899	Floating flange, electric	1	619345	
37	32.1503.390-07 SL	Flange, floating	1	619706	
38	32.1503.390-03 EZ	Sleeve	1	610044	
39	320.885141	Bearing, ball	2	610249	
40	320.390275	Ring, retaining	1		
41	32.1503.390-02 EZ	Pulley, V-belt	1	610043	
44	58.9321.001-48 XYZ	Shim, round	18		
45	32.1502.320-07 EZ	Spacer	1	610021	
46	320.381 530	Washer, spring tension	6		
47	32.1503.390-01 EZ	Shaft, shouldered	1	619404	
48	32.1502.325-00 GZ	Arm, pivoting	1	610302	
49	320.390276	Ring, retaining	2	610281	
50	320.390983	Bearing, ball	1	610192	
51	32.1502.320-08 EZ	Spacer	1	610022	
52	320.390983	Bearing, ball	1	610192	
53	32.1503.514-01 EZ	Spacer	1	610055	
54	320.390155	Ring, retaining	1		
55	320.852889	Connector elec, female	1		
56	320.395416	Terminal stud, soldering	1		
59	320.386604	Wire, electrical	A.R.		
60	320.885408	Holder, cable strap	1		

Item not shown

